

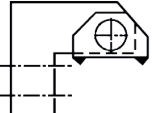
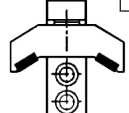


## Questionnaire for chuck jaws in special design

Sales Agent \_\_\_\_\_ Date \_\_\_\_\_ Delivery date \_\_\_\_\_ Quantity \_\_\_\_\_

Company name \_\_\_\_\_ Contact person \_\_\_\_\_ Phone \_\_\_\_\_

Department \_\_\_\_\_ Fax \_\_\_\_\_

<b>Workpiece to be clamped</b>	<input type="checkbox"/> Workpiece name: _____ <input type="checkbox"/> Material _____ <input type="checkbox"/> Sample workpiece will be sent <input type="checkbox"/> Raw clamping surface <input type="checkbox"/> Prepared <input type="checkbox"/> Ready <input type="checkbox"/> Clamping mark permitted <input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> Deformation permitted _____ mm <input type="checkbox"/> Not permitted	<b>NOTE:</b> Please mark or color the clamping and locating area on the drawing of the workpiece.  <b>Please mark the machining area.</b>
<b>Workpiece machining</b>	<input type="checkbox"/> Turning <input type="checkbox"/> Grinding <input type="checkbox"/> Drilling <input type="checkbox"/> Roughing <input type="checkbox"/> Finishing <input type="checkbox"/> Milling <input type="checkbox"/> With coolant <input type="checkbox"/> Without coolant <input type="checkbox"/> Other <input type="checkbox"/> Machining of the backside? Indicate dimensions for space	Cutting speed _____ m/min V-Constant <input type="checkbox"/> Yes <input type="checkbox"/> No Feed rate _____ mm/U Cutting depth _____ mm Max. application speed _____ min <sup>-1</sup> Max. speed of machine _____ min <sup>-1</sup> Torque _____ Nm or _____ daNm
<b>Design of jaws</b>  <input type="checkbox"/> hard <input type="checkbox"/> soft	<input type="checkbox"/> External clamping <input type="checkbox"/> Internal clamping <input type="checkbox"/> Hard <input type="checkbox"/> Soft <input type="checkbox"/> Rigid <input type="checkbox"/> Pendular <input type="checkbox"/> Smooth <input type="checkbox"/> Diamond serration <input type="checkbox"/> Claws <input type="checkbox"/> Carbide insert <input type="checkbox"/> Quick-acting change system	
	<input type="checkbox"/> Square-clamping Dimension _____ mm Clamping depth _____ mm	
<b>Details on the chuck</b>	Manufacturer _____ Type/Size _____ Number of jaws _____ Weight _____ Height _____ Jaw stroke _____ Jaw interface <input type="checkbox"/> Slot and serration (in case of a special chuck please enclose a drawing) <input type="checkbox"/> Width of slot _____ mm <input type="checkbox"/> Serration <input type="checkbox"/> 1/16" x 90° <input type="checkbox"/> 3/32" x 90° <input type="checkbox"/> 1.5 x 60° <input type="checkbox"/> Modul 2 <input type="checkbox"/> Special serration <input type="checkbox"/> Tongue and groove	
	<div style="display: flex; justify-content: space-around; align-items: flex-start;"> <div style="text-align: center;">  <p><input type="checkbox"/> 6-point-clamping radial</p> </div> <div style="text-align: center;">  <p><input type="checkbox"/> 12-point-clamping radial</p> </div> <div style="text-align: center;">  <p><input type="checkbox"/> Pendulum jaws, axially</p> </div> <div style="text-align: center;">  <p><input type="checkbox"/> Pendulum jaws axially and radially</p> </div> </div>	
<b>Details of the machine</b>	Max. swing-Ø _____ mm Machining direction <input type="checkbox"/> Horizontally <input type="checkbox"/> Vertically <input type="checkbox"/> Stationary <input type="checkbox"/> Rotating Loading <input type="checkbox"/> Manually <input type="checkbox"/> Automatically (indicate disturbing edges for the handling device!)	
<b>Balancing</b> Q= 6.3 to VDI 2060	<input type="checkbox"/> Yes <input type="checkbox"/> No <input type="checkbox"/> With workpiece <input type="checkbox"/> Without workpiece	<b>NOTE:</b> In case of an order please send in a workpiece sample
<b>Grinding</b>	<input type="checkbox"/> Clamping-Ø and workpiece stop preground for finish grinding on the matching chuck at the customer <input type="checkbox"/> Clamping-Ø and workpiece stop ground or nukked in a RÖHM-device, T.I.R.-accuracy 0,03mm  <b>Considet the runout of the chuck</b>	