WORKPIECE MACHINING WITH RÖHM

The right solution for every machining requirement
STATIONARY MACHINING

WORKPIECE
Cubic
CLAMPING
External clamping
NC-Compact vices
Machine vices
Power-operated centering vices

WORKPIECE
Round
CLAMPING
External clamping
Manual chucks on machine table

WORKPIECE
Round
CLAMPING
Internal clamping
Mandrels and manual chucks on machine table
Collet chucks
Stationary power chucks
ROTATING MACHINING

**WORKPIECE**
- **Flange**

**CLAMPING**
- **External clamping**
  - Manual and power operated chucks
  - Collet chucks
  - Cylinders (for actuating the clamping tool)

**WORKPIECE**
- **Flange**

**CLAMPING**
- **Internal clamping**
  - Cartridge and segment clamping mandrels
  - Manual and power operated chucks
  - Cylinders (for actuating the clamping tool)

**WORKPIECE**
- **Bar**

**CLAMPING**
- **External clamping**
  - Manual and power operated chucks
  - Live centres
  - Cylinders
  - Steady rests
ROTATING MACHINING

WORKPIECE
Bar
CLAMPING
Plane face clamping
- Face drivers
- Live centres

WORKPIECE
Pipes
CLAMPING
Internal clamping
- Cartridge and segment clamping mandrels
- Revolving centering tapers
- Cylinders (for actuating the clamping tool)

WORKPIECE
Pipes
CLAMPING
External clamping
- Manual and power operated chucks
- Steady rests
- Cylinders (for actuating the clamping tool)
DRILLING

WORKPIECE
Cubic

CLAMPING
External clamping

Drilling machine vices

Machine vices

Drill chucks

MEASURING

WORKPIECE
Cubic, Round

CLAMPING
External clamping / plane face clamping

Lever scroll chucks

Grinding and inspection vices

Solid centres

Cartridge mandrels

AUTOMATION

WORKPIECE
Any workpiece geometry

CLAMPING
Internal and external clamping

Parallel, centric and long stroke grippers

Synthetic grippers

Swivel units