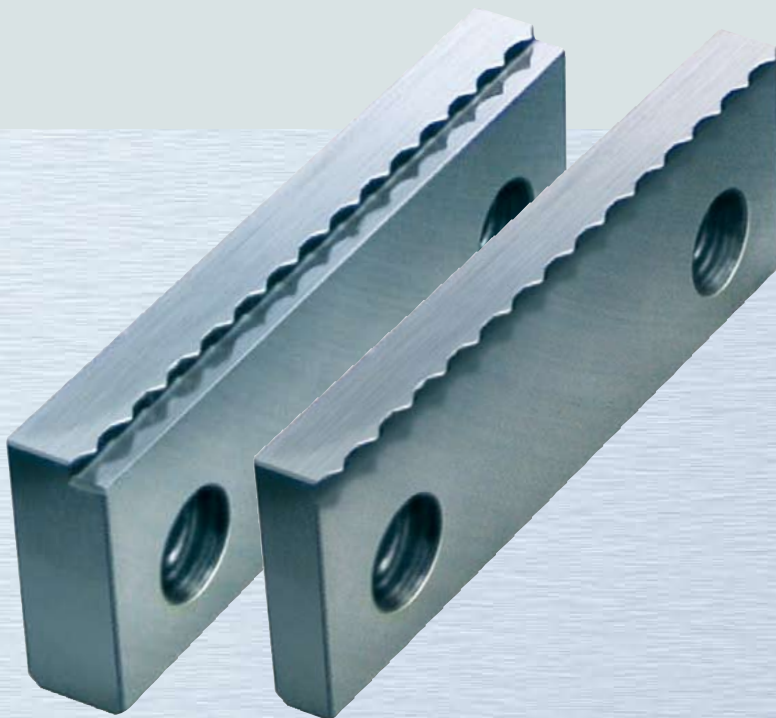


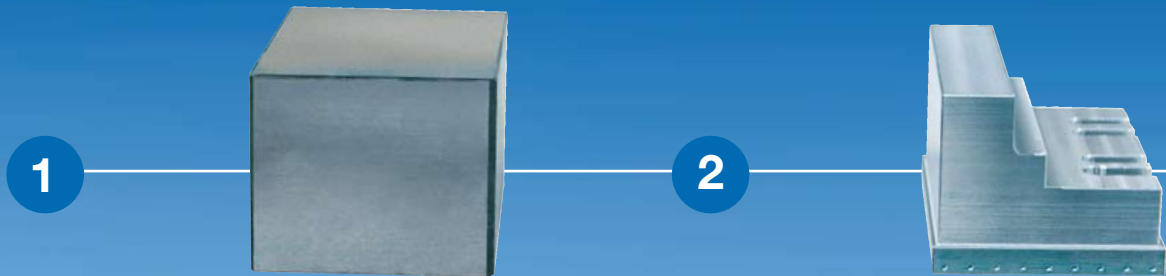


▶ ▶ Confidently meeting exciting challenges!



Claw-jaws SKB:
tighter hold with
less force

RÖHM



▶▶ SKB Claw jaws – the clever alternative

Clamping solutions, like the embossing technology, are fully en vogue. Here, a mark is stamped onto the workpiece by a stamping station. When the workpiece is clamped in the vice, special stamp-clamping jaws engage themselves exactly in these small recesses. This way, very high holding forces can be realized with a clearly reduced force and low material loss – an important advantage for sensitive and easily deformable parts.

And exactly the same effect is provided by the innovative RÖHM claw jaws SKB. But they achieve this faster and more cost-effectively. Because "stamping" and clamping are done in one operation – so you can save yourself the stamping station.

Claw jaws SKB: stronger, more flexible, more efficient – obviously the better choice

- Positive-fit clamping by the penetration of the hardened claw tips
- High holding forces: enhancement by a factor of 3 to 5 compared to standard jaws
- 5-side machining in one set-up
- Low material loss
- Shorter cycle times
- Reduced production costs and costs per piece
- For use on vices
- Easy to screw onto RÖHM NC Compact Vices
- Easy, reliable clamping of parallel raw and sawed parts
- Hydraulic or manual clamping
- With fine step for clamping depth up to 2 mm
- Without fine step for clamping depth > 2 mm

3



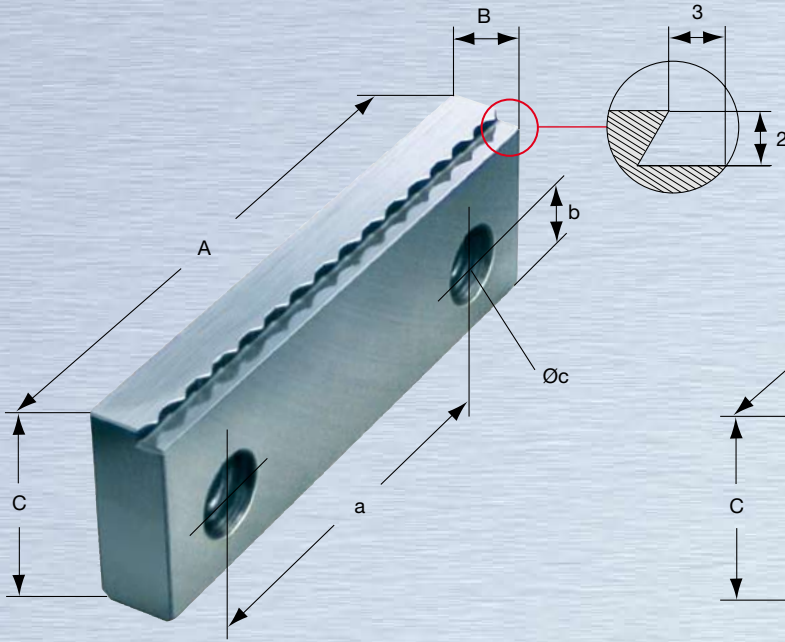
Claw jaws SKB
with fine step for workpieces
with max. edge radius of 1 mm,
clamping depth 2 mm,
low material loss



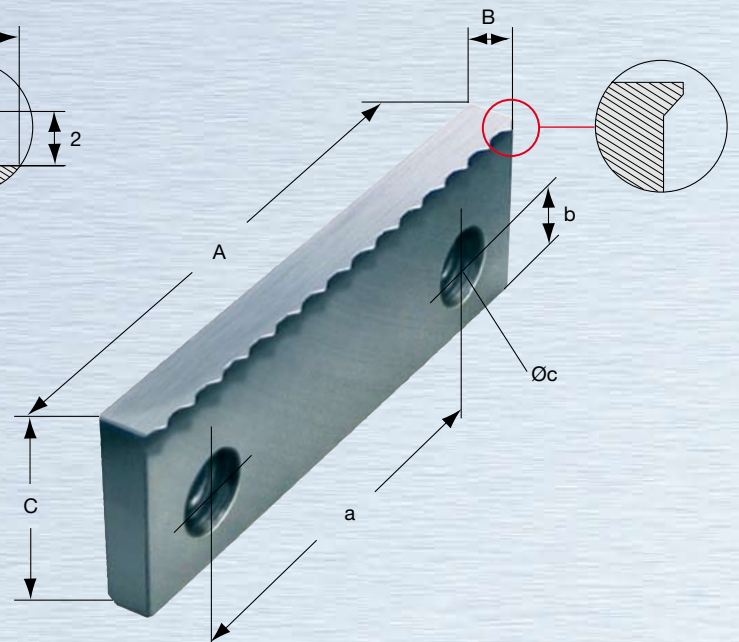
Alternative to embossing technology



Claw jaws SKB
without step, clamping
depth > 2 mm, workpiece
clamping e.g. with "Cliparc"
support rails



SKB claw jaws with fine step
 ● 2 mm clamping depth



SKB claw jaws without step
 ● universal for clamping depth >2 mm

Id.-No. Set	166514	166520	166522	166661	166667	166669
A	92	125	160	92	125	160
B	14	16	18	14	16	18
C	32	40	50	32	40	50
a	63	80	100	63	80	100
b	13,6	15,6	19,6	13,6	15,6	19,6
Øc	7(M6)	9(M8)	9(M8)	7(M6)	9(M8)	9(M8)