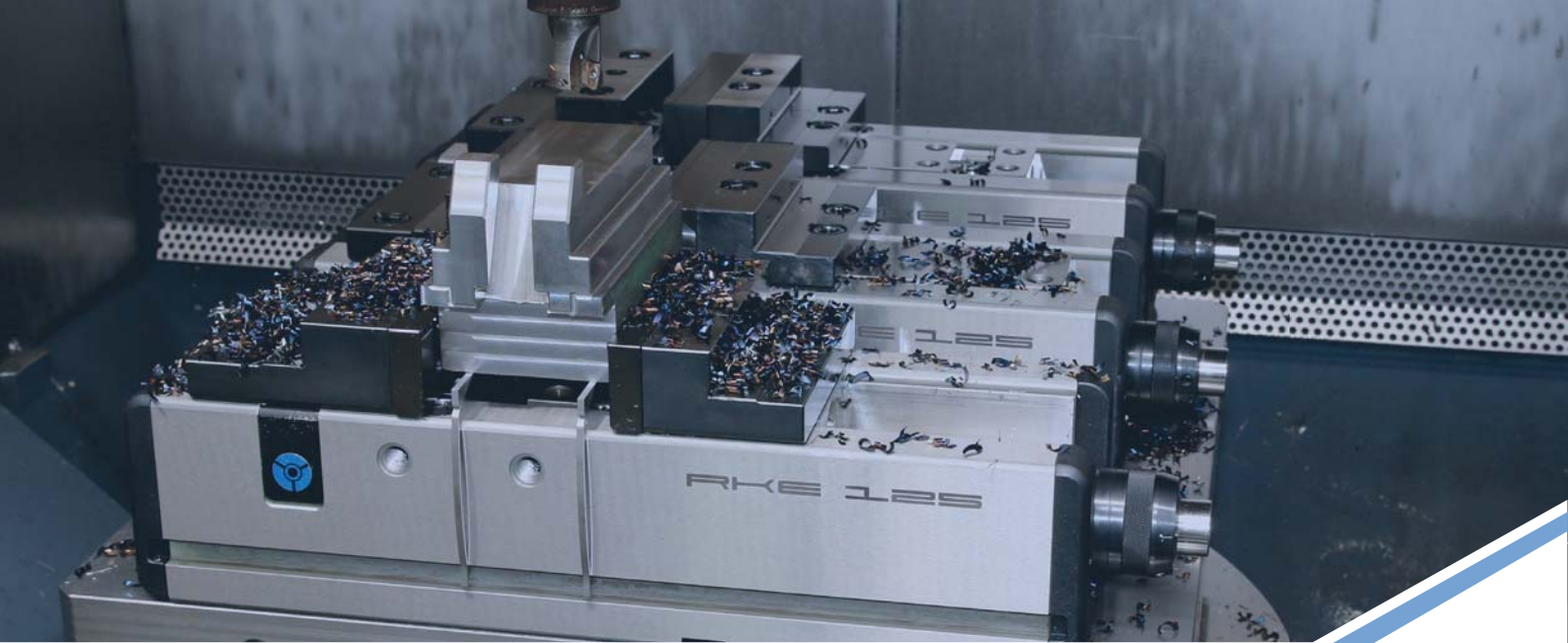


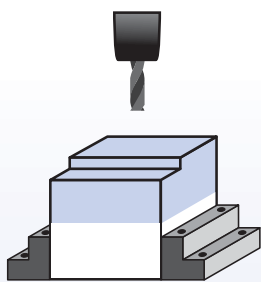
# WORKPIECE MACHINING WITH RÖHM

**RÖHM**  
driven by technology

The right solution for every machining requirement



# ➔ STATIONARY MACHINING

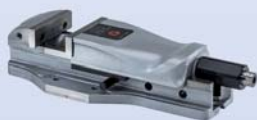


**WORKPIECE**  
Cubic

**CLAMPING**  
External clamping



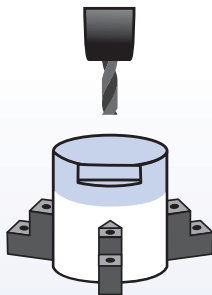
NC-Compact vices



Machine vices



Power-operated centering vices



**WORKPIECE**  
Round

**CLAMPING**  
External clamping



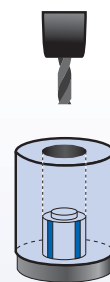
Manual chucks on machine table



Collet chucks



Stationary power chucks



**WORKPIECE**  
Round

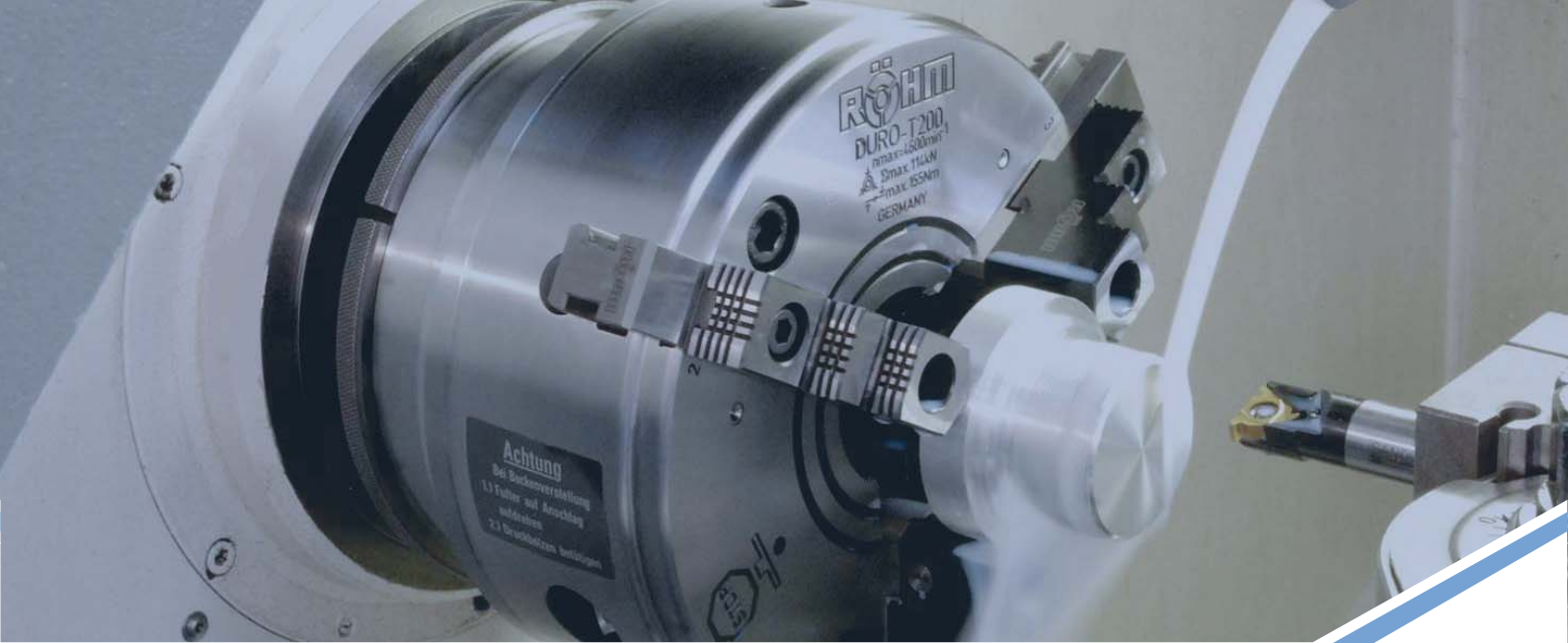
**CLAMPING**  
Internal clamping



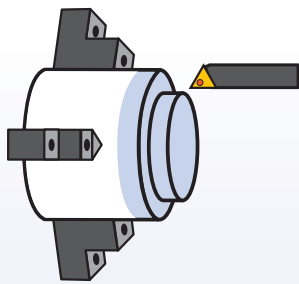
Mandrels and manual chucks  
on machine table



Stationary power chucks



# ➔ ROTATING MACHINING



**WORKPIECE**  
Flange

**CLAMPING**  
External clamping



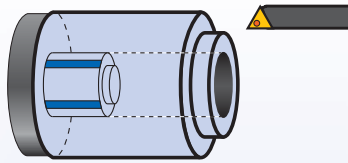
Manual and power operated chucks



Collet chucks



Cylinders (for actuating the clamping tool)



**WORKPIECE**  
Flange

**CLAMPING**  
Internal clamping



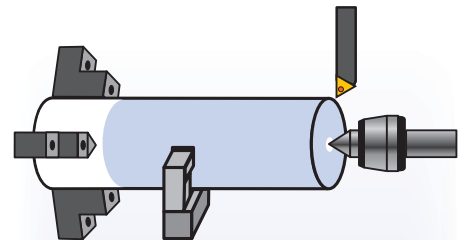
Cartridge and segment clamping mandrels



Manual and power operated chucks



Cylinders (for actuating the clamping tool)



**WORKPIECE**  
Bar

**CLAMPING**  
External clamping



Manual and power operated chucks



Live centres



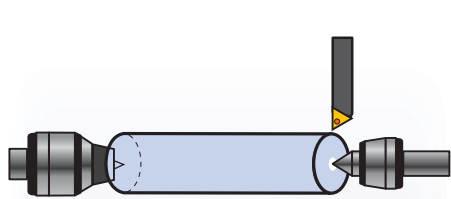
Cylinders



Steady rests

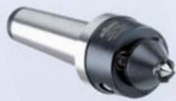


# ➔ ROTATING MACHINING



**WORKPIECE**  
Bar

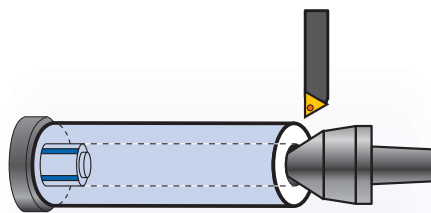
**CLAMPING**  
Plane face clamping



Face drivers



Live centres



**WORKPIECE**  
Pipes

**CLAMPING**  
Internal clamping



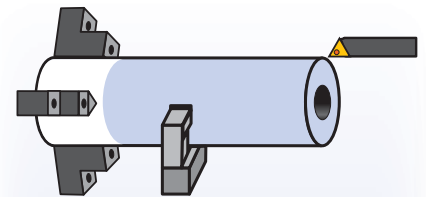
Cartridge and segment clamping mandrels



Revolving centering tapers



Cylinders (for actuating the clamping tool)



**WORKPIECE**  
Pipes

**CLAMPING**  
External clamping



Manual and power operated chucks



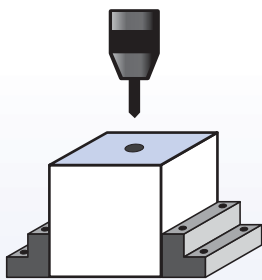
Steady rests



Cylinders (for actuating the clamping tool)



## DRILLING



**WORKPIECE**  
Cubic

**CLAMPING**  
External clamping



Drilling machine vices

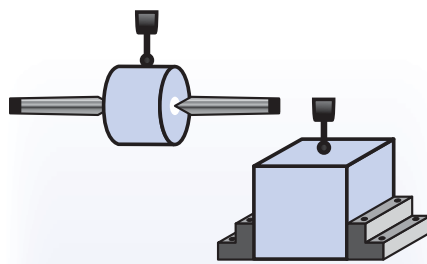


Machine vices



Drill chucks

## MEASURING



**WORKPIECE**  
Cubic, Round

**CLAMPING**  
External clamping /  
plane face clamping



Lever scroll chucks



Grinding and inspection vices



Solid centres



Cartridge mandrels

## AUTOMATION



**WORKPIECE**  
Any workpiece geometry

**CLAMPING**  
Internal and external clamping



Parallel, centric and  
long stroke grippers



Synthetic grippers



Swivel units

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